FIG. 1

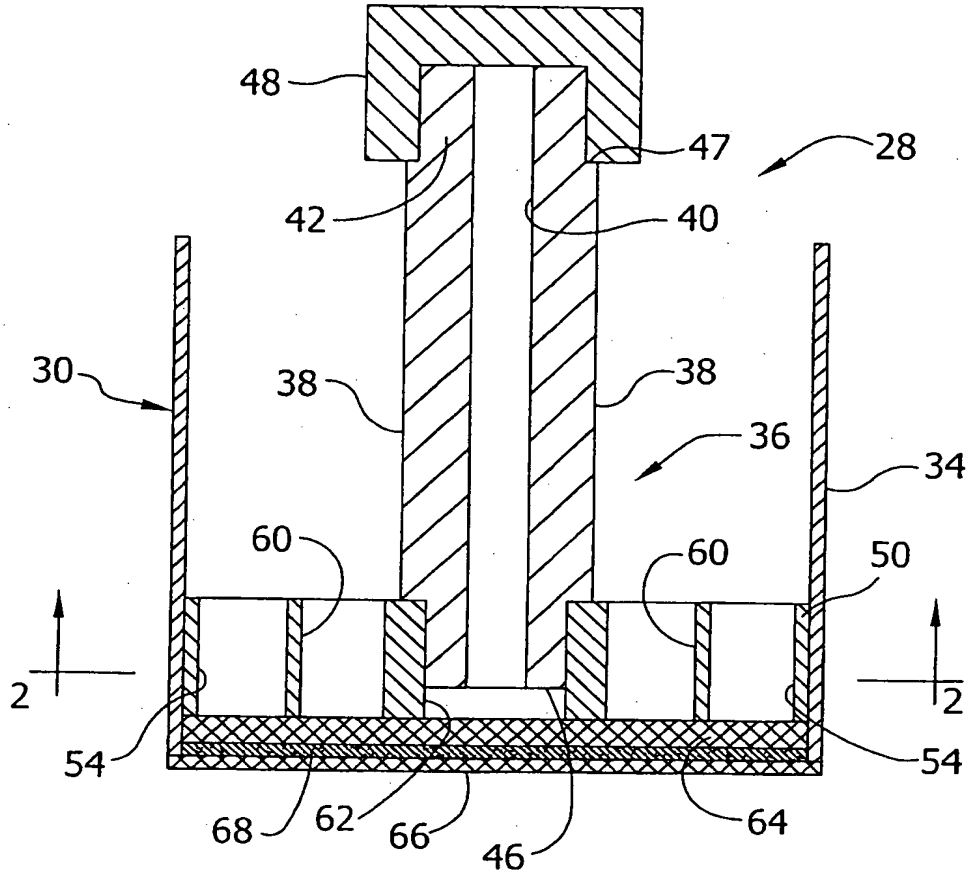
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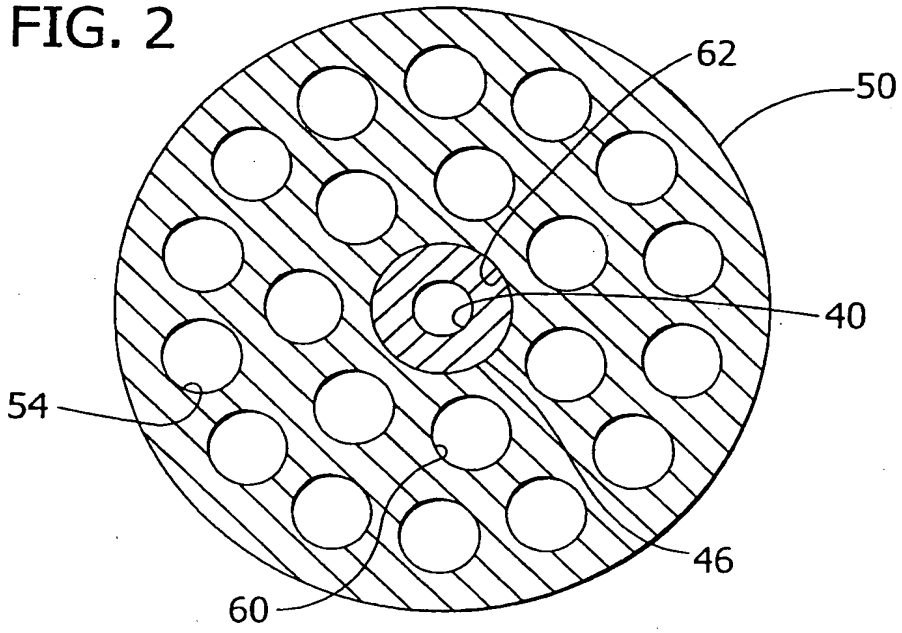
FIG. 2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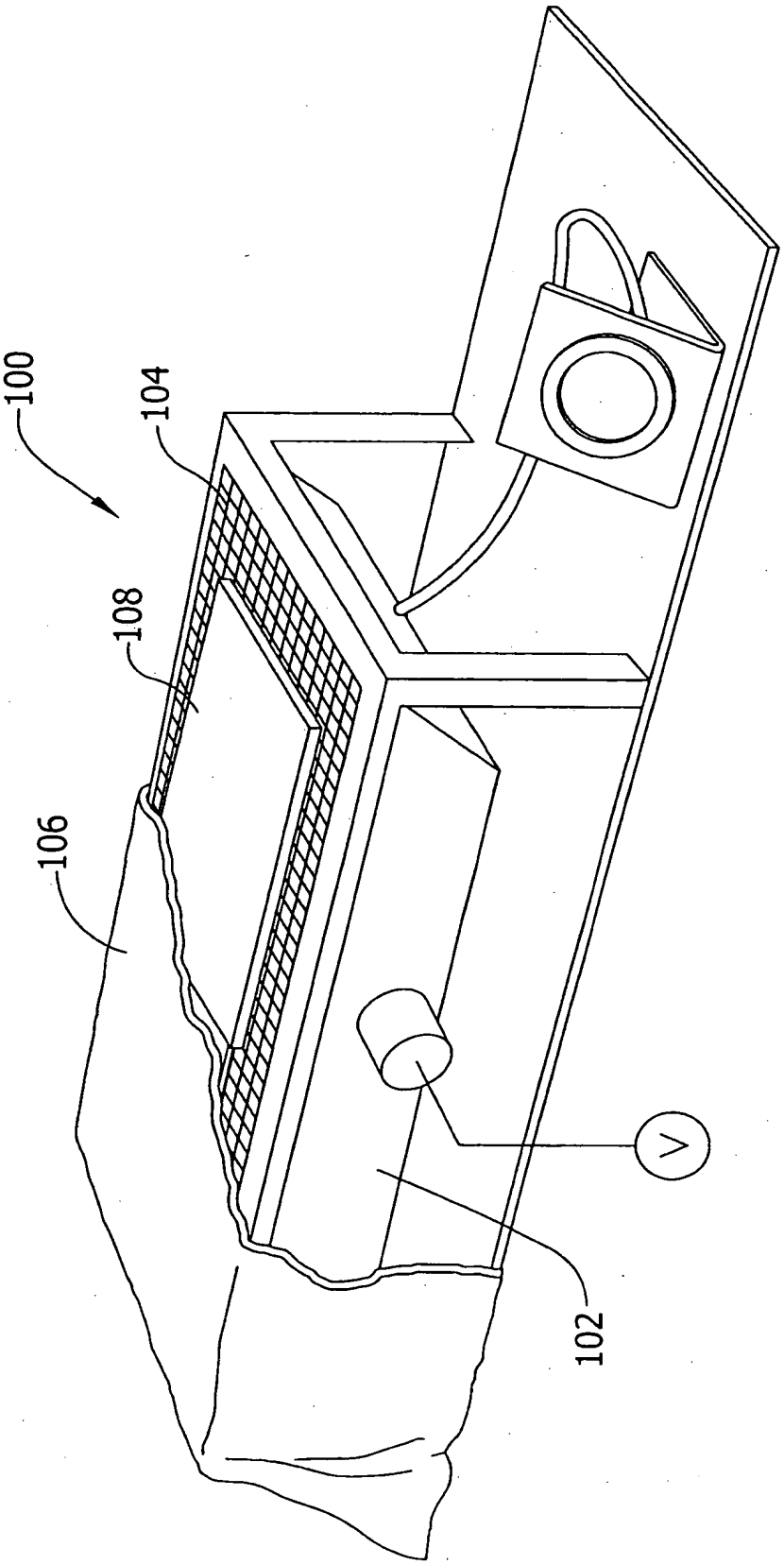

FIG. 3

FIG. 4

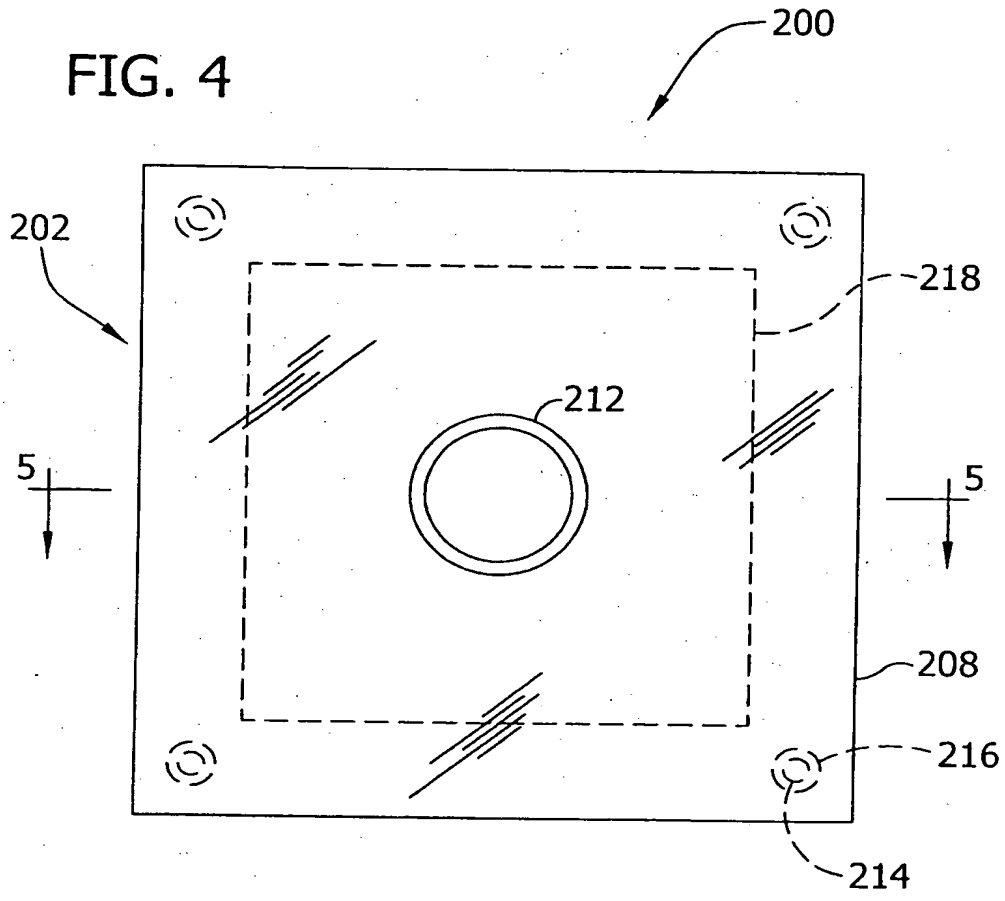
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FIG. 5

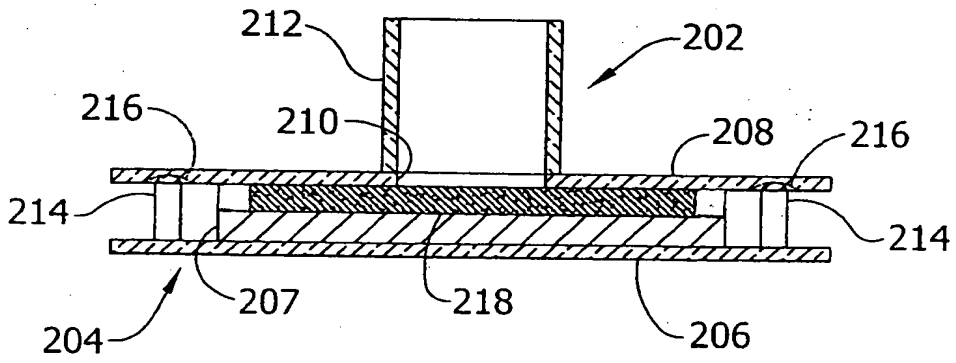
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FIG. 6

	SAP Type	Fiber Type	SAP Type	Fiber Type	SAP CRC (g/g)	Fiber CRC (g/g)	0.5psi Sat Cap (g/g)	Perm (μm2) (CP = Composite Permeability)	CP Dry Den (g/cc)	CP BW (gsm)	CP Void Volume (cc/g)	FIE Insult1 (ml/s)	FIE Insult2 (ml/s)	FIE Insult3 (ml/s)	FIE Dry Thick (mm)	FIE Thick1 (mm)	FIE Thick2 (mm)	FIE Thick3 (mm)	Initial FIE Wt (g)
	II	II	PVA9543	EXCELL	22.1	0.78	17.0	108.5	0.119	478.8	9.8	1.72	2.65	1.32	3.04	6.58	7.80	8.36	2.871
	II	II	PVA9543	EXCELL	22.1	0.78		113.6	0.125	478.8	10.2	2.39	2.55	1.23	3.31	6.30	7.46	8.02	2.831
	II	II	PVA9543	EXCELL	22.1	0.78		112.8	0.115	464.9	9.2	2.18	2.21	1.04	3.26	6.35	7.56	8.18	2.838
Avg	II	II	PVA9543	EXCELL	22.1	0.78	17.0	111.6	0.120	474.2	9.7	2.10	2.47	1.20	3.20	6.41	7.61	8.19	2.847
	II	I	PVA9543	IPSSN	22.1	1.13	17.2	113.0	0.081	444.1	9.2	1.59	16.92	4.94	3.09	7.39	8.76	9.22	2.856
	II	I	PVA9543	IPSSN	22.1	1.13		114.5	0.130	475.3	9.8	1.38	15.63	3.18	3.06	7.11	8.60	9.25	2.909
	II	I	PVA9543	IPSSN	22.1	1.13		125.7	0.132	440.6	9.4	1.54	14.14	2.55	3.13	7.11	8.44	8.98	2.880
Avg	II	I	PVA9543	IPSSN	22.1	1.13	17.2	117.7	0.114	453.3	9.5	1.50	15.56	3.56	3.09	7.20	8.60	9.15	2.882
	I	II	SXM9543	EXCELL	23	0.78	15.9	57.8	0.127	492.7	7.6	2.90	4.26	2.66	3.45	6.71	8.17	8.77	2.805
	I	II	SXM9543	EXCELL	23	0.78		64.6	0.125	475.3	8.0	2.56	5.26	4.24	3.36	6.85	8.35	8.94	2.822
	I	II	SXM9543	EXCELL	23	0.78		62.0	0.126	482.3	7.7	2.61	6.12	5.04	3.42	6.98	8.47	9.08	2.810
Avg	I	II	SXM9543	EXCELL	23	0.78	15.9	61.5	0.126	483.4	7.8	2.69	5.21	3.98	3.41	6.85	8.33	8.93	2.812
	I	I	SXM9543	IPSSN	23	1.13	16.5	90.2	0.135	454.5	7.7	1.98	13.93	11.46	3.20	7.75	9.51	10.08	2.871
	I	I	SXM9543	IPSSN	23	1.13		84.1	0.122	461.5	7.1	1.89	8.58	8.10	3.16	7.70	9.38	10.03	2.879
	I	I	SXM9543	IPSSN	23	1.13		87.6	0.116	430.2	7.8	1.91	5.39	5.39	3.11	7.23	8.85	9.42	2.840
Avg	I	I	SXM9543	IPSSN	23	1.13	16.5	87.3	0.124	448.7	7.5	1.93	9.30	8.32	3.16	7.56	9.25	9.84	2.863
	II	III	PVA9543	CHITO	22.1	0.87	15.1	155.8	0.125	482.3	11.9	0.96	13.46	12.42	2.99	7.30	8.91	9.61	2.700
	II	III	PVA9543	CHITO	22.1	0.87	16.8	134.3	0.114	458.0	10.3	1.19	14.49	12.14	3.26	7.46	9.06	9.76	2.664
	II	III	PVA9543	CHITO	22.1	0.87		131.3	0.110	468.4	10.7	1.11	12.95	12.95	3.39	7.40	9.01	9.61	2.570
Avg	II	III	PVA9543	CHITO	22.1	0.87	15.9	140.5	0.116	469.6	11.0	1.09	13.63	12.50	3.21	7.38	8.99	9.66	2.645
	I	III	SXM9543	CHITO	23	0.87	16.9	111.9	0.104	485.7	10.0	1.71	4.50	2.32	3.36	7.61	8.75	9.27	2.628
	I	III	SXM9543	CHITO	23	0.87	17.3	89.3	0.122	492.7	8.9	1.55	5.33	3.91	3.22	7.42	8.82	9.36	2.665
	I	III	SXM9543	CHITO	23	0.87		109.4	0.125	503.1	9.3	1.71	4.01	1.98	3.47	7.57	8.68	9.22	2.667
Avg	I	III	SXM9543	CHITO	23	0.87	17.1	103.5	0.117	493.8	9.4	1.66	4.61	2.74	3.35	7.53	8.75	9.29	2.653

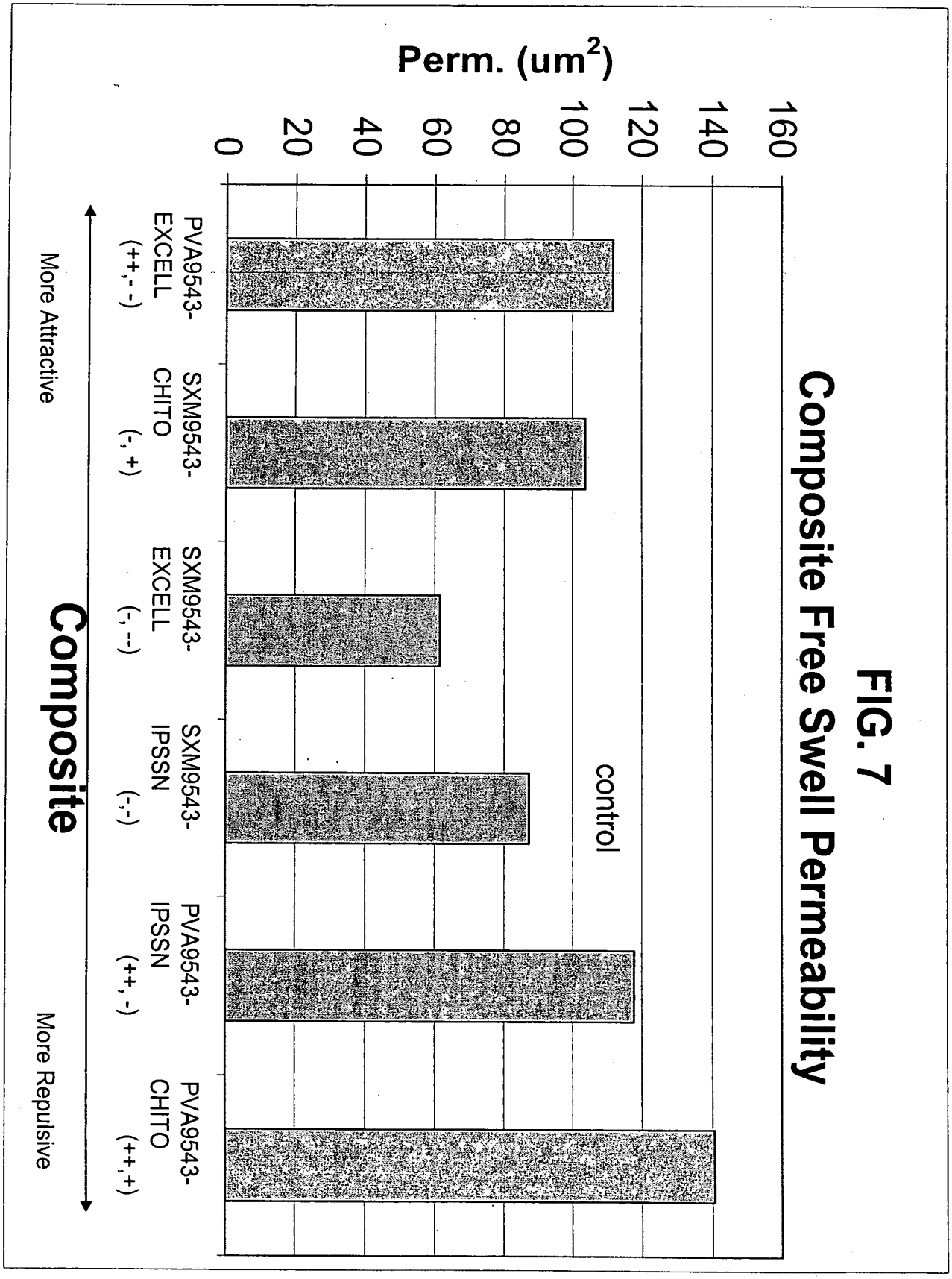
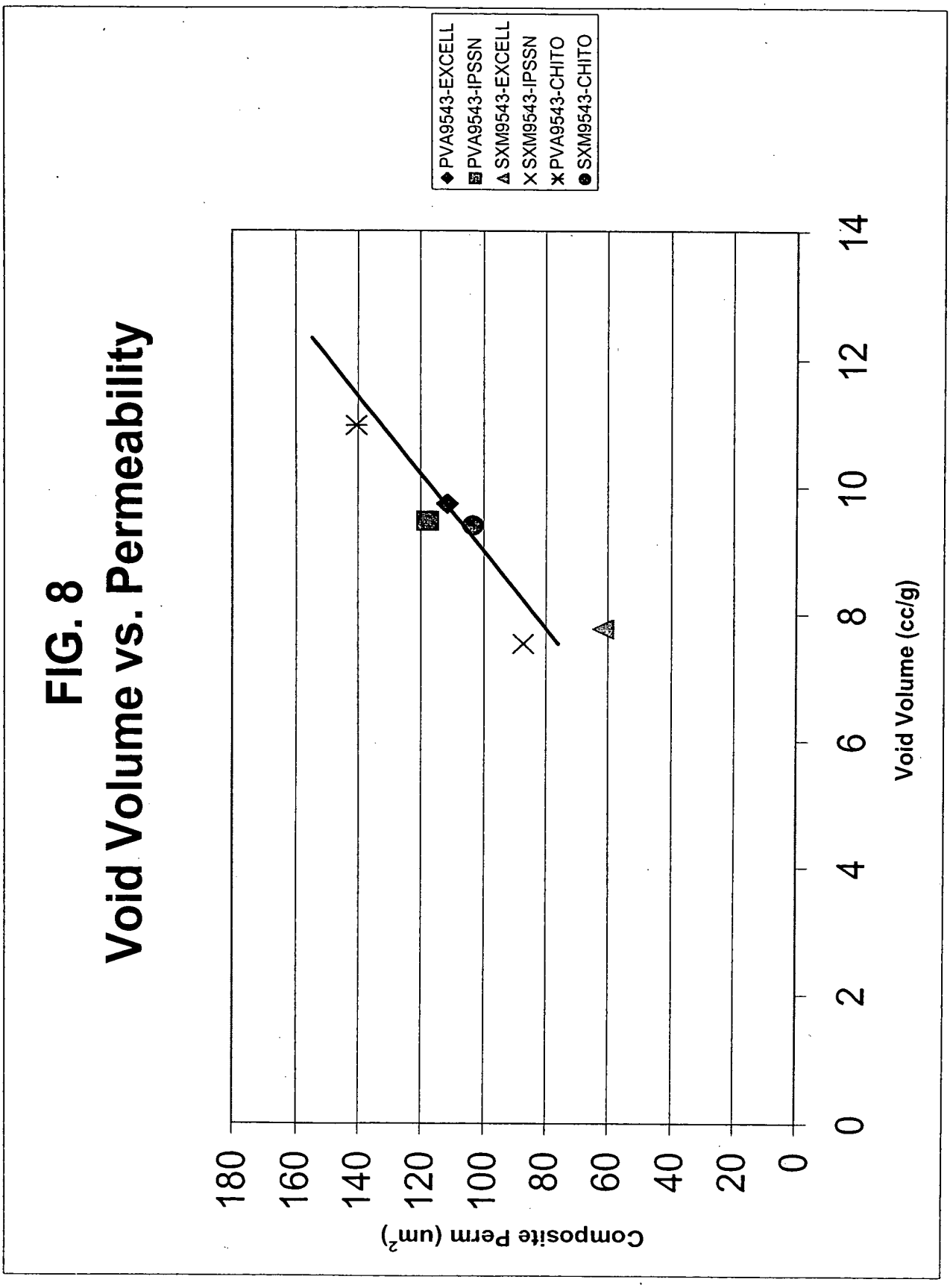


FIG. 7
Composite Free Swell Permeability

FIG. 8
Void Volume vs. Permeability



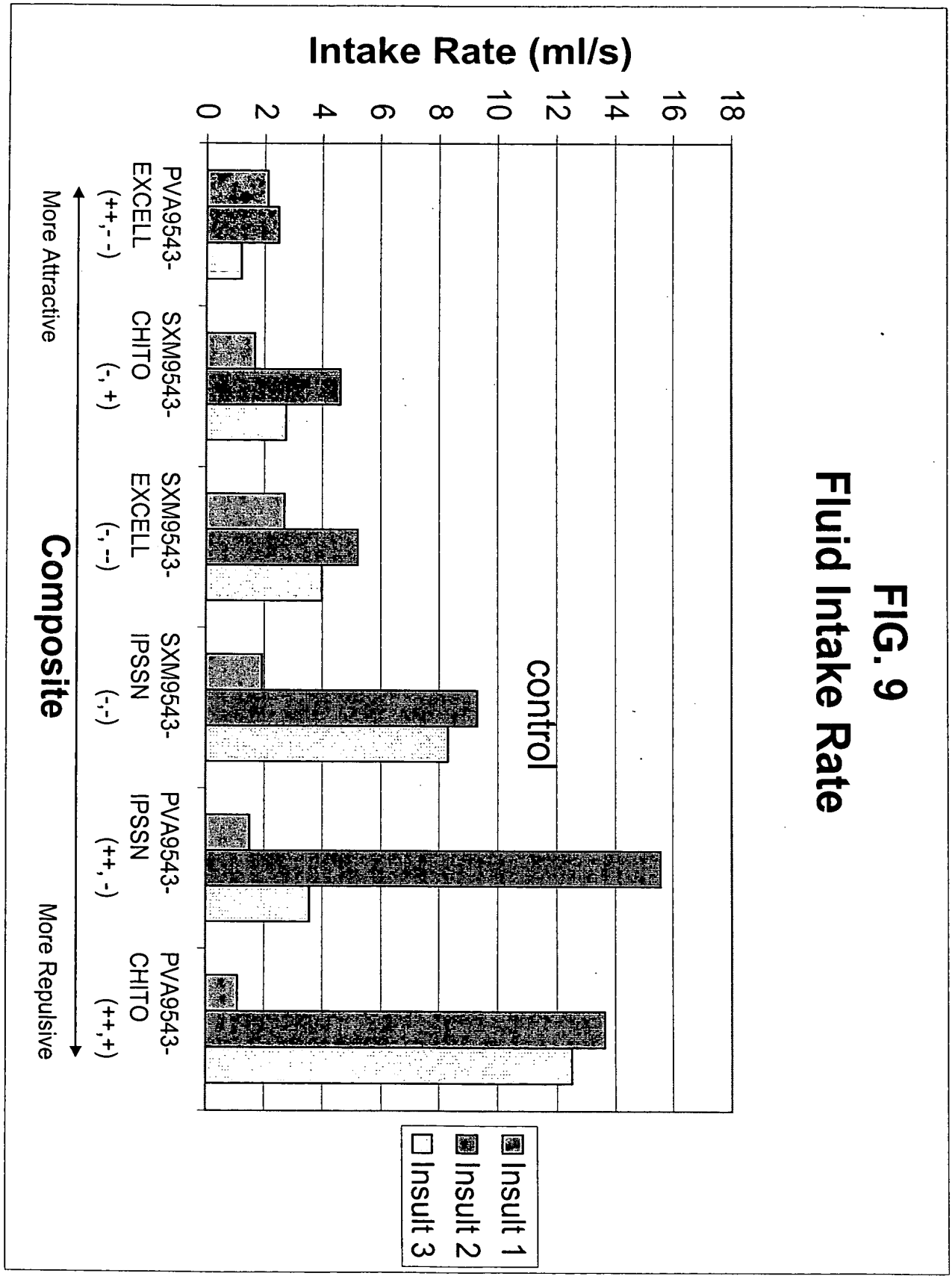


FIG. 9
Fluid Intake Rate

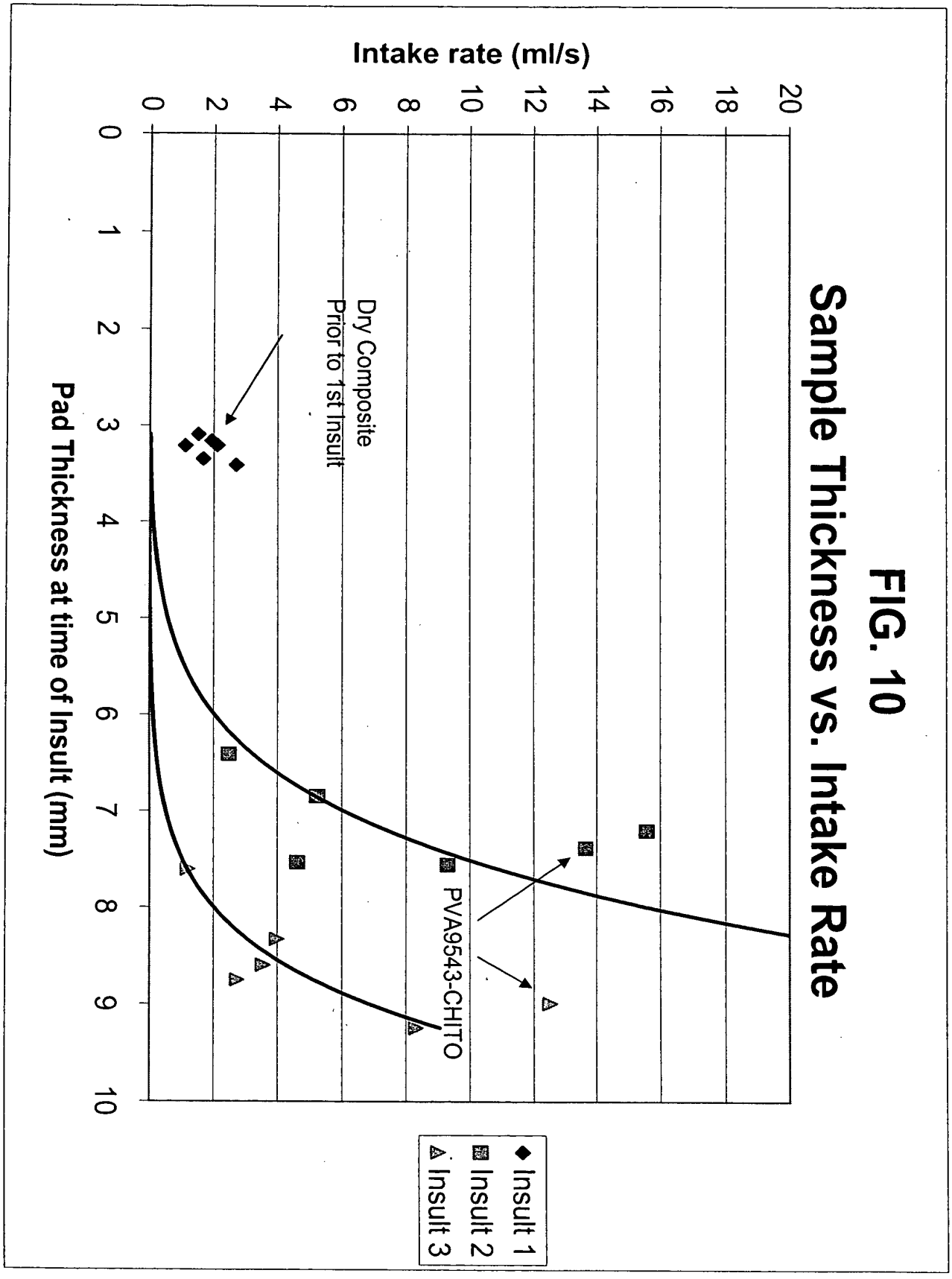


FIG. 10

Sample Thickness vs. Intake Rate